# Machine Vision Collimator with elliptical Gaussian beam profile

Series 25CM/29CM, 55CM/55CR, 90CM/90CR and 95CM/95CR



F	EATURES
	aser Diode Collimators with elliptical Gaussian beam profile
•	Laser Diode Collimator 55CM/55CR
	Collimated beam diameters (truncated below the 13.5%-level) max. 13 mm Angled version: 55CR
-	Laser Diode Collimator 25CM/29CM
	Compact collimator Ø 12 mm for smaller beam diameters Collimated beam diameters (truncated below the
-	13.5%-level) max. 4.8 mm Laser Diode Collimator <u>90CM</u>
-	Large collimator
-	Collimated beam diameters (truncated below the 13.5%-level) max. 17 mm Angled version: 90CR
-	Optional Low Noise Version:
•	Series <u>LNC-56CM/LNC-56CR</u> Series <u>LNC-91CM/LNC-91CR</u> Series <u>LNC-96CM/LNC-96CR</u>

### DESCRIPTION

Laser Diode Collimators transform the divergent light of a laser diode into a collimated beam, while maintaining the Gaussian intensity distribution and the intensity profile of the laser diode. They differ in max. diameter of the collimated beam and in their outer diameter ( $\emptyset$  12 mm for series 25CM/29CM and  $\emptyset$  25 mm for series 55CM/55CR and 90CM/90CR).



#### 25CM/29CM vs. 55CM, 90CM

The Laser Diode Collimators all have a Gaussian intensity profile. The 25CM/29CM, 55CM/55CR and 90CM/90CR produce collimated beams with Gaussian beam profile while maintaining the intensity profile of the laser diode - in this case elliptical. The maximum beam diameter available is smallest for the series 25CM and largest for series 90CM/90CR.

#### Electronics

The laser has integrated electronics for control of the laser output power. The output power can be controlled using the modulation input ports (TTL and analog) or manually using the potentiometer. Optionally the lasers can be equipped with <u>RS232 serial interface</u> for laser control and data read-out. Please note that the electronic features are different for the compact series 25CM.

#### Adjustment of collimation settings

The collimation can be adjusted by using a hex key for series 55CM/55CR and an eccentric key for series 25CM/29CM and 90CM/90CR. Please note that this affects beam parameters like collimated beam diameter and beam divergence.

#### **Optional: Low Noise Version**

The laser series 55CM/55CR as well as 90CM/90CR are also available as a Low Noise version <u>LNC-56CM/LNC-56CR</u>, <u>LNC-91CM/LNC-91CR</u>. These lasers are low noise (typ. < 0.15 % of Po\* (RMS, Bandwidth < 1 MHz)) and operate mode-hopping free. Due to the reduced coherence length the speckle contrast is lowered. However this effect is smaller for smaller beam diameters. (\*  $P_0$  is the maximum specified output power.)

These high quality lasers can e.g. be used for machine vision applications.

### **TECHNOTES**

- Laser Modules with RS232 interface
  Features of Laser Modules with RS232 interface
- LNC Laser Modules
  Low noise Laser Modules vs. regular Laser Modules
- <u>Electronic features (9)</u>
  <u>Detailed electronic features for all electronics types</u>
  - <u>Overview Electronics Types</u>
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    <u>Electronic features for electronics type C</u>
  - <u>Electronics Type P</u>
    <u>Electronic features for electronics type P</u>
  - <u>Electronics Type H</u>
    <u>Electronic features for electronics type H</u>
  - <u>Electronics Type HP</u>
    <u>Electronic features for electronics type HP</u>



Electronics Type CS with RS232 interface Electronic features for electronics type CS

- <u>Electronics Type PS with RS232 interface</u> <u>Electronic features for electronics type PS</u>
- <u>Electronics Type S</u>
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- Laser Line Basics (7)
  Line geometry, intensity distribution, definition of line length and working distance, definition of line width and machine vision applications.
  - Laser Line geometries
    Fan angle vs. semi-telecentric.
  - Intensity distribution
    Gaussian intensity distribution and uniform intensity distribution along the laser line
  - <u>Laser Line length and working distance</u> Line length and working distance definition
  - Laser Line Width and Depth of Focus / Rayleigh Range
    Line width definition
  - <u>Laser Speckle</u>
    <u>When do they appear and how to prevent them</u>
  - <u>Wavelengths of diode based lasers</u>
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- <u>Cable orientation</u>
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- <u>Machine vision applications of Laser Lines (1)</u>
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  - Laser Diffraction Measurements
- Article Laser Sources for Metrology and Machine Vision
  Laser diode based laser sources for high precision measurement and inspection systems

### ACCESSORIES

SWITCHBOXES FOR LASER MODULES

POWER SUPPLIES FOR LASER MODULES



ADJUSTMENT TOOLS LASER MODULES

## **RELATED PRODUCTS**

LASER DIODE COLLIMATOR SERIES 25CM

LASER DIODE COLLIMATOR SERIES 29CM

LASER DIODE COLLIMATOR SERIES 55CM/55CR

LASER DIODE COLLIMATOR SERIES 90CM/90CR

LASER DIODE COLLIMATOR SERIES 95CM/95CR

LASER DIODE COLLIMATOR SERIES LNC-56CM/LNC-56CR

LASER DIODE COLLIMATOR SERIES LNC-91CM/LNC-91CR

LASER DIODE COLLIMATOR SERIES LNC-96CM/LNC-96CR

- Compact Collimator
- Elliptical Gaussian beam profile

Compact Collimator

- Elliptical or circular Gaussian beam profile
- CollimatorElliptical Gaussian beam profile
- CollimatorLarge elliptical Gaussian beam profile
- Collimator
- Large circular Gaussian beam profile
- Collimator
- Elliptical Gaussian beam profile
- Low noise
- Collimator
- Large elliptical Gaussian beam profile
- Low noise
- Collimator
- Large circular Gaussian beam profile
- Low noise



This is a printout of the page <u>https://sukhamburg.com/products/lasermodules/geometry/collimators/elliptical.html</u> from 4/25/2024

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