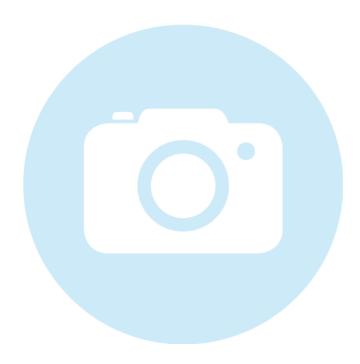


### 5LPM80-S325-1+55CM-450-44-O06-A7.5-PS-7

Macro Line Generator with a large fan angle



#### **FEATURES**

Laser line with a large fan angle, Gaussian intensity distribution and extended depth of focus.

Line length: 565 mm
Line width: 215 µm
Wavelength: 450 nm
Working distance: 312 mm
Depth of focus: 212 mm

- Macro Line Generator for extended depth of focus
- With RS232 interface





# **DESCRIPTION**

The laser diode beam source type 5LPM80-S325-1+55CM-450-44-O06-A7.5-PS-7 has a fan angle of 84° and an extended depth of focus.

The intensity profile is Gaussian in line direction clipped by an aperture with an edge intensity of 15 %. The line width is constant along the laser line. Across the laser line the intensity distribution is approx. Gaussian.

The laser has integrated electronics <u>type PS</u> with micro-controller for control of the laser output power and serial interface (RS232). The output power can be controlled using the <u>modulation input ports (TTL and analog)</u> or manually using the potentiometer.



The working distance can be adjusted by adjusting the focus setting. Please note that beam parameters like line length and line width increase proportionally to the working distance. A fine-adjustment of the distance between laser and target is recommended for fine-focusing.

# **TECHNICAL DATA**

5LPM80-S325-1+55CM-450-44-O06-A7.5-PS-7

Wavelength         450 +10/-10 nm           Laser output power         44 mW           Laser safety class         3B           Fan angle α         84 deg           Focussing range         255-450 mm           Working distance         312 mm           Line length         565 mm           Line width         0.215 mm           Depth of focus         212 mm           Edge intensity         15 %           Diameter laser module         25/28 mm           Module length         91.5 mm           Installation length         433.5 mm           Cable length         1.5 m           Connector type         Lumberg SV70 IEC 61076-2-106           Supply voltage         5 ± 0.2 V           Max. current consumption         0.5A           Working temperature         15 - 40 °C           Modulation inputs         Analog         TTL           Input resistance         9 kOhm         9 kOhm           Max. modulation frequency         0.001 kHz         250 kHz           Modulation delay ON/OFF         3000/3000 μs         0.6/0.2 μs	Series 5LPM		
Line type         Laser Macro Line           Wavelength         450 +10/-10 nm           Laser output power         44 mW           Laser safety class         3B           Fan angle α         84 deg           Focussing range         255-450 mm           Working distance         312 mm           Line length         565 mm           Line width         0.215 mm           Depth of focus         212 mm           Edge intensity         15 %           Diameter laser module         25/28 mm           Module length         91.5 mm           Installation length         433.5 mm           Cable length         1.5 m           Connector type         Lumberg SV70 IEC 61076-2-106           Supply voltage         5 ± 0.2 V           Max. current consumption         0.5 A           Working temperature         15 - 40 °C           Modulation inputs         Analog         TTL           Input resistance         9 kOhm         9 kOhm           Max. modulation frequency         0.001 kHz         250 kHz           Modulation delay ON/OFF         3000/3000 μs         0.6/0.2 μs	Order Code	5LPM80-S325-1+55CM-450-44-O06-A7.5-PS-7	
Wavelength         450 +10/-10 nm           Laser output power         44 mW           Laser safety class         3B           Fan angle α         84 deg           Focussing range         255-450 mm           Working distance         312 mm           Line length         565 mm           Line width         0.215 mm           Depth of focus         212 mm           Edge intensity         15 %           Diameter laser module         25/28 mm           Module length         91.5 mm           Installation length         433.5 mm           Cable length         1.5 m           Connector type         Lumberg SV70 IEC 61076-2-106           Supply voltage         5 ± 0.2 V           Max. current consumption         0.5A           Working temperature         15 - 40 °C           Modulation inputs         Analog         TTL           Input resistance         9 kOhm         9 kOhm           Max. modulation frequency         0.001 kHz         250 kHz           Modulation delay ON/OFF         3000/3000 μs         0.6/0.2 μs	Line profile	Gaussian Intensity Distribution	
Laser output power         44 mW           Laser safety class         3B           Fan angle α         84 deg           Focussing range         255-450 mm           Working distance         312 mm           Line length         565 mm           Line width         0.215 mm           Depth of focus         212 mm           Edge intensity         15 %           Diameter laser module         25/28 mm           Module length         91.5 mm           Installation length         433.5 mm           Cable length         1.5 m           Connector type         Lumberg SV70 IEC 61076-2-106           Supply voltage         5 ± 0.2 V           Max. current consumption         0.5A           Working temperature         15 - 40 °C           Modulation inputs         Analog         TTL           Input resistance         9 kOhm         9 kOhm           Max. modulation frequency         0.001 kHz         250 kHz           Modulation delay ON/OFF         3000/3000 μs         0.6/0.2 μs	Line type	Laser Macro Line	
Laser safety class         3B           Fan angle α         84 deg           Focussing range         255-450 mm           Working distance         312 mm           Line length         565 mm           Line width         0.215 mm           Depth of focus         212 mm           Edge intensity         15 %           Diameter laser module         25/28 mm           Module length         91.5 mm           Installation length         433.5 mm           Cable length         1.5 m           Connector type         Lumberg SV70 IEC 61076-2-106           Supply voltage         5 ± 0.2 V           Max. current consumption         0.5 A           Working temperature         15 - 40 °C           Modulation inputs         Analog         TTL           Input resistance         9 kOhm         9 kOhm           Max. modulation frequency         0.001 kHz         250 kHz           Modulation delay ON/OFF         3000/3000 μs         0.6/0.2 μs	Wavelength	450 +10/-10 nm	
Fan angle α         84 deg           Focussing range         255-450 mm           Working distance         312 mm           Line length         565 mm           Line width         0.215 mm           Depth of focus         212 mm           Edge intensity         15%           Diameter laser module         25/28 mm           Module length         91.5 mm           Installation length         433.5 mm           Cable length         1.5 m           Connector type         Lumberg SV70 IEC 61076-2-106           Supply voltage         5 ± 0.2 V           Max. current consumption         0.5 A           Working temperature         15 - 40 °C           Modulation inputs         Analog         TTL           Input resistance         9 kOhm         9 kOhm           Max. modulation frequency         0.001 kHz         250 kHz           Modulation delay ON/OFF         3000/3000 μs         0.6/0.2 μs	Laser output power	44 mW	
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Working distance         312 mm           Line length         565 mm           Line width         0.215 mm           Depth of focus         212 mm           Edge intensity         15 %           Diameter laser module         25/28 mm           Module length         91.5 mm           Installation length         433.5 mm           Cable length         1.5 m           Connector type         Lumberg SV70 IEC 61076-2-106           Supply voltage         5 ± 0.2 V           Max. current consumption         0.5 A           Working temperature         15 - 40 °C           Modulation inputs         Analog         TTL           Input resistance         9 kOhm         9 kOhm           Max. modulation frequency         0.001 kHz         250 kHz           Modulation delay ON/OFF         3000/3000 μs         0.6/0.2 μs	Fan angle α	84 deg	
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Line width         0.215 mm           Depth of focus         212 mm           Edge intensity         15 %           Diameter laser module         25/28 mm           Module length         91.5 mm           Installation length         433.5 mm           Cable length         1.5 m           Connector type         Lumberg SV70 IEC 61076-2-106           Supply voltage         5 ± 0.2 V           Max. current consumption         0.5 A           Working temperature         15 - 40 °C           Modulation inputs         Analog         TTL           Input resistance         9 kOhm         9 kOhm           Max. modulation frequency         0.001 kHz         250 kHz           Modulation delay ON/OFF         3000/3000 μs         0.6/0.2 μs	Working distance	312 mm	
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Module length         91.5 mm           Installation length         433.5 mm           Cable length         1.5 m           Connector type         Lumberg SV70 IEC 61076-2-106           Supply voltage         5 ± 0.2 V           Max. current consumption         0.5 A           Working temperature         15 - 40 °C           Modulation inputs         Analog         TTL           Input resistance         9 kOhm         9 kOhm           Max. modulation frequency         0.001 kHz         250 kHz           Modulation delay ON/OFF         3000/3000 μs         0.6/0.2 μs	Edge intensity	15 %	
Installation length         433.5 mm           Cable length         1.5 m           Connector type         Lumberg SV70 IEC 61076-2-106           Supply voltage         5 ± 0.2 V           Max. current consumption         0.5 A           Working temperature         15 - 40 °C           Modulation inputs         Analog         TTL           Input resistance         9 kOhm         9 kOhm           Max. modulation frequency         0.001 kHz         250 kHz           Modulation delay ON/OFF         3000/3000 μs         0.6/0.2 μs	Diameter laser module	25/28 mm	
Cable length $1.5\mathrm{m}$ Connector typeLumberg SV70 IEC 61076-2-106Supply voltage $5\pm0.2\mathrm{V}$ Max. current consumption $0.5\mathrm{A}$ Working temperature $15-40^{\circ}\mathrm{C}$ Modulation inputsAnalogTTLInput resistance $9\mathrm{kOhm}$ $9\mathrm{kOhm}$ Max. modulation frequency $0.001\mathrm{kHz}$ $250\mathrm{kHz}$ Modulation delay ON/OFF $3000/3000\mu\mathrm{s}$ $0.6/0.2\mu\mathrm{s}$	Module length	91.5 mm	
Connector typeLumberg SV70 IEC 61076-2-106Supply voltage $5 \pm 0.2  \text{V}$ Max. current consumption $0.5  \text{A}$ Working temperature $15 - 40  ^{\circ}\text{C}$ Modulation inputsAnalogTTLInput resistance $9  \text{kOhm}$ $9  \text{kOhm}$ Max. modulation frequency $0.001  \text{kHz}$ $250  \text{kHz}$ Modulation delay ON/OFF $3000/3000  \mu \text{S}$ $0.6/0.2  \mu \text{S}$	Installation length	433.5 mm	
Supply voltage $5 \pm 0.2  \text{V}$ Max. current consumption $0.5  \text{A}$ Working temperature $15 - 40  ^{\circ}\text{C}$ Modulation inputsAnalogTTLInput resistance $9  \text{kOhm}$ $9  \text{kOhm}$ Max. modulation frequency $0.001  \text{kHz}$ $250  \text{kHz}$ Modulation delay ON/OFF $3000/3000  \mu \text{S}$ $0.6/0.2  \mu \text{S}$	Cable length	1.5 m	
Max. current consumption0.5 AWorking temperature15 - 40 °CModulation inputsAnalogTTLInput resistance9 kOhm9 kOhmMax. modulation frequency0.001 kHz250 kHzModulation delay ON/OFF3000/3000 μs0.6/0.2 μs	Connector type	Lumberg SV70 IEC 61076-2-106	
Working temperature15 - 40 °CModulation inputsAnalogTTLInput resistance9 kOhm9 kOhmMax. modulation frequency0.001 kHz250 kHzModulation delay ON/OFF3000/3000 μs0.6/0.2 μs	Supply voltage	5 ± 0.2 V	
Modulation inputsAnalogTTLInput resistance9 kOhm9 kOhmMax. modulation frequency0.001 kHz250 kHzModulation delay ON/OFF3000/3000 μs0.6/0.2 μs	Max. current consumption	0.5 A	
Input resistance9 kOhm9 kOhmMax. modulation frequency0.001 kHz250 kHzModulation delay ON/OFF3000/3000 μs0.6/0.2 μs	Working temperature	15 - 40 °C	
Max. modulation frequency0.001 kHz250 kHzModulation delay ON/OFF3000/3000 μs0.6/0.2 μs	Modulation inputs	Analog	TTL
Modulation delay ON/OFF         3000/3000 μs         0.6/0.2 μs	Input resistance	9 kOhm	9 kOhm
	Max. modulation frequency	0.001 kHz	250 kHz
Rise / Fall time         200000/200000 μs         0.2/0.2 μs	Modulation delay ON/OFF	3000/3000 μs	0.6/0.2 μs
·	Rise / Fall time	200000/200000 μs	0.2/0.2 μs



Interface RS232

#### **ACCESSORIES**

**50HD-15** Hex key WS 1.5

**9D-12** Screwdriver WS 1.2

**13MK-25-36-10-F** Mounting Console with flat base plate

**13MK-25-36-10-M** Mounting Console with base plate with dovetail

profile

**PS051007E** Power Supply 5 V for laser modules with RS232

interface

#### RELATED PRODUCTS

LASER MODULES SERIES 5LPM

- Macro Line, large fan angle
- Gaussian intensity distribution
- Extended depth of focus

LASER MODULES SERIES LNC-5LPM

- Macro Line, large fan angle
- Gaussian intensity distribution
- Extended depth of focus
- Low noise

LASER MODULES SERIES 13LRM

- Macro Line Generator, fan angle
- Uniform intensity distribution
- Extended depth of focus

LASER MODULES
SERIES 13LNM

- Micro Line Generator, small fan angle
- Uniform intensity distribution
- Extended depth of focus

LASER MODULES SERIES 5LMM+25CM

- Compact Micro Line, small fan angle
- Gaussian intensity distribution
- Extended depth of focus

LASER MODULES SERIES 5LPM+25CM

- Compact Macro Line, large fan angle
- Gaussian intensity distribution
- Extended depth of focus



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