

## 13LRM47-S250-1.5+55CM-685-22-H13-T12-C-6

Laser Macro Line Generator with a fan angle

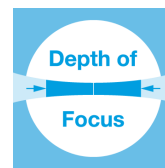


### FEATURES

Laser line with a fan angle, approx. uniform intensity distribution and extended depth of focus.

- Line length: 200 mm
- Line width: 165  $\mu\text{m}$
- Wavelength: 685 nm
- Working distance: 240 mm
- Depth of focus: 84.8 mm

- Macro Line Generator for extended depth of focus



## DESCRIPTION

The laser diode beam source type 13LRM47-S250-1.5+55CM-685-22-H13-T12-C-6 has a fan angle of  $47^\circ$  with a constant line width and approx. uniform intensity distribution along the laser line as well as an extended depth of focus.

The fine-structure is a [chain of equidistant dots](#) with a spacing of approx.  $1/2$  the line width. The line width is constant along the laser line. Across the laser line the intensity distribution is approx. Gaussian.

The laser has integrated electronics [type C](#) for control of the laser output power. The output power can be controlled using the [modulation input ports \(TTL and analog\)](#), or manually using the potentiometer.

The working distance can be adjusted by adjusting the focus setting. Please note that beam parameters like line length and line width increase proportionally to the working distance.

A fine-adjustment of the distance between laser and target is recommended for fine-focusing.

## TECHNICAL DATA

13LRM47-S250-1.5+55CM-685-22-H13-T12-C-6

<b>Series</b>	13LRM	
<b>Order Code</b>	13LRM47-S250-1.5+55CM-685-22-H13-T12-C-6	
<b>Line profile</b>	Constant Intensity Distribution	
<b>Line type</b>	Laser Macro Line	
<b>Wavelength</b>	685 +10/-10 nm	
<b>Laser output power</b>	22 mW	
<b>Laser safety class</b>	3B	
<b>Fan angle <math>\alpha</math></b>	47 deg	
<b>Focussing range</b>	195-355 mm	
<b>Working distance</b>	240 mm	
<b>Line length</b>	200 mm	
<b>Line width</b>	0.165 mm	
<b>Depth of focus</b>	84.8 mm	
<b>Edge intensity</b>	80 %	
<b>Diameter laser module</b>	25/28 mm	
<b>Module length</b>	86.8 mm	
<b>Installation length</b>	356.8 mm	
<b>Cable length</b>	1.5 m	
<b>Connector type</b>	Lumberg SV50 IEC 61076-2-106	
<b>Supply voltage</b>	5 ± 0.2 V	
<b>Max. current consumption</b>	0.25 A	
<b>Working temperature</b>	0 - 40 °C	
<b>Modulation inputs</b>	Analog	TTL
<b>Input resistance</b>	22 kOhm	22 kOhm
<b>Max. modulation frequency</b>	100 kHz	100 kHz
<b>Modulation delay ON/OFF</b>	1/0.5 $\mu$ s	2/1 $\mu$ s
<b>Rise / Fall time</b>	3/2 $\mu$ s	3/2 $\mu$ s

## DOWNLOADS



[930412000124.pdf](#)

## ACCESSORIES

50HD-15	Hex key WS 1.5
9D-12	Screwdriver WS 1.2
13MK-25-36-10-F	Mounting Console with flat base plate
13MK-25-36-10-M	Mounting Console with base plate with dovetail profile
PS051003E	Power Supply 5 V

## RELATED PRODUCTS

### LASER MODULES SERIES 13LR

- Micro Line Generator, fan angle
- Uniform intensity distribution

### LASER MODULES SERIES 13LNM

- Micro Line Generator, **small** fan angle
- Uniform intensity distribution
- Extended depth of focus

### LASER MODULES SERIES 5LMM+25CM

- **Compact** Micro Line, **small** fan angle
- Gaussian intensity distribution
- Extended depth of focus

### LASER MODULES SERIES 5LPM+25CM

- **Compact** Macro Line, **large** fan angle
- Gaussian intensity distribution
- Extended depth of focus

### LASER MODULES SERIES 5LMM

- Macro Line, **small** fan angle
- Gaussian intensity distribution
- Extended depth of focus

### LASER MODULES SERIES 5LPM

- Macro Line, **large** fan angle
- Gaussian intensity distribution
- Extended depth of focus

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