

13LRM40-S000-1.5+55CM-635-7-H10-T12-CS-7

Laser Macro Line Generator with a fan angle



FEATURES

Laser line with a fan angle, approx. uniform intensity distributionand extended depth of focus.

Line length: 1400 mm
Line width: 1230 µm
Wavelength: 635 nm
Working distance: 2000 mm
Depth of focus: 3000 mm

- Macro Line Generator for extended depth of focus
- With RS232 interface





DESCRIPTION

The laser diode beam source type 13LRM40-S000-1.5+55CM-635-7-H10-T12-CS-7 has a fan angle of 40° with a constant line width and approx. uniform intensity distribution along the laser line as well an extended depth of focus.

The fine-structure is a <u>chain of equidistant dots</u> with a spacing of approx. 1/2 the line width. The line width is constant along the laser line. Across the laser line the intensity distribution is approx. Gaussian.

The laser has integrated electronics <u>type CS</u> for control of the laser output power and serial interface (RS232). The output power can be controlled using the <u>modulation input ports (TTL and analog)</u> or manually using the potentiometer.

The working distance can be adjusted by adjusting the focus setting. Please note that beam parameters like line length and line width increase proportionally to the working distance.



A fine-adjustment of the distance between laser and target is recommended for fine-focusing.

TECHNICAL DATA

13LRM40-S000-1.5+55CM-635-7-H10-T12-CS-7

Line type Laser Macro Line Wavelength 635 ±10/-10 nm Laser output power 7 mW Laser safety class 3B Fan angle α 40 deg Focussing range 1340-inf mm Working distance 2000 mm Line length 1400 mm Line width 1.23 mm Depth of focus 3000 mm Edge intensity 80 % Diameter laser module 25/28 mm Module length 86.8 mm Installation length 2116.8 mm Cable length 1.5 m Connector type Lumberg SV70 IEC 61076-2-106 Supply voltage 5 ± 0.2 V Max. current consumption 0.25A Working temperature 0 - 40 °C Modulation inputs Analog TTL Input resistance 9 kOhm 9 kOhm Max. modulation frequency 0.001 kHz 250 kHz Modulation delay ON/OFF 3000/3000 μs 0.5/0.2 μs Rise / Fall time 200000/200000 μs 0.8/0.4 μs <th colspan="3">Series 13LRM</th>	Series 13LRM		
Line type Laser Macro Line Wavelength 635 ±10/-10 nm Laser output power 7 mW Laser safety class 3B Fan angle α 40 deg Focussing range 1340-inf mm Working distance 2000 mm Line length 1400 mm Line width 1.23 mm Depth of focus 3000 mm Edge intensity 80 % Diameter laser module 25/28 mm Module length 86.8 mm Installation length 2116.8 mm Cable length 1.5 m Connector type Lumberg SV70 IEC 61076-2-106 Supply voltage 5 ± 0.2 V Max. current consumption 0.25A Working temperature 0 - 40 °C Modulation inputs Analog TTL Input resistance 9 kOhm 9 kOhm Max. modulation frequency 0.001 kHz 250 kHz Modulation delay ON/OFF 3000/3000 μs 0.5/0.2 μs Rise / Fall time 200000/200000 μs 0.8/0.4 μs <th>Order Code</th> <th colspan="2">13LRM40-S000-1.5+55CM-635-7-H10-T12-CS-7</th>	Order Code	13LRM40-S000-1.5+55CM-635-7-H10-T12-CS-7	
Wavelength 635 +10/-10 nm Laser output power 7 mW Laser safety class 3B Fan angle α 40 deg Focussing range 1340-inf mm Working distance 2000 mm Line length 1400 mm Line width 1.23 mm Depth of focus 3000 mm Edge intensity 80 % Diameter laser module 25/28 mm Module length 86.8 mm Installation length 2116.8 mm Cable length 1.5 m Connector type Lumberg SV70 IEC 61076-2-106 Supply voltage 5 ± 0.2 V Max. current consumption 0.25A Working temperature 0 - 40 °C Modulation inputs Analog TTL Input resistance 9 kOhm 9 kOhm Max. modulation frequency 0.001 kHz 250 kHz Modulation delay ON/OFF 3000/3000 μs 0.5/0.2 μs Rise / Fall time 200000/200000 μs 0.8/0.4 μs	Line profile	Constant Intensity Distribution	
Laser output power 7 mW Laser safety class 3B Fan angle α 40 deg Focussing range 1340-inf mm Working distance 2000 mm Line length 1400 mm Line width 1.23 mm Depth of focus 3000 mm Edge intensity 80 % Diameter laser module 25/28 mm Module length 86.8 mm Installation length 2116.8 mm Cable length 1.5 m Connector type Lumberg SV70 IEC 61076-2-106 Supply voltage 5 ± 0.2 V Max. current consumption 0.25 A Working temperature 0 - 40 °C Modulation inputs Analog TTL Input resistance 9 kOhm 9 kOhm Max. modulation frequency 0.001 kHz 250 kHz Modulation delay ON/OFF 3000/3000 μs 0.5/0.2 μs Rise / Fall time 200000/200000 μs 0.8/0.4 μs	Line type	Laser Macro Line	
Laser safety class3BFan angle α40 degFocussing range1340-inf mmWorking distance2000 mmLine length1400 mmLine width1.23 mmDepth of focus3000 mmEdge intensity80 %Diameter laser module25/28 mmModule length86.8 mmInstallation length2116.8 mmCable length1.5 mConnector typeLumberg SV70 IEC 61076-2-106Supply voltage $5 \pm 0.2 \text{ V}$ Max. current consumption0.25 AWorking temperature $0 - 40 ^{\circ}$ CModulation inputsAnalogTTLInput resistance9 kOhm9 kOhmMax. modulation frequency 0.001kHz 250kHz Modulation delay ON/OFF3000/3000 μ s $0.5/0.2 \mu$ sRise / Fall time $200000/200000 \mu$ s $0.8/0.4 \mu$ s	Wavelength	635 +10/-10 nm	
Fan angle α40 degFocussing range1340-inf mmWorking distance2000 mmLine length1400 mmLine width1.23 mmDepth of focus3000 mmEdge intensity80 %Diameter laser module25/28 mmModule length86.8 mmInstallation length2116.8 mmCable length1.5 mConnector typeLumberg SV70 IEC 61076-2-106Supply voltage $5 \pm 0.2 \text{ V}$ Max. current consumption0.25 AWorking temperature $0 - 40 ^{\circ}\text{C}$ Modulation inputsAnalogTTLInput resistance 9 kOhm 9 kOhm Max. modulation frequency 0.001 kHz 250 kHz Modulation delay ON/OFF $3000/3000 \text{ µs}$ $0.5/0.2 \text{ µs}$ Rise / Fall time $200000/200000 \text{ µs}$ $0.8/0.4 \text{ µs}$	Laser output power	7 mW	
Focussing range 1340-inf mm Working distance 2000 mm Line length 1400 mm Line width 1.23 mm Depth of focus 3000 mm Edge intensity 80 % Diameter laser module 25/28 mm Module length 86.8 mm Installation length 2116.8 mm Cable length 1.5 m Connector type Lumberg SV70 IEC 61076-2-106 Supply voltage 5 ± 0.2 V Max. current consumption 0.25 A Working temperature 0 - 40 °C Modulation inputs Analog TTL Input resistance 9 kOhm 9 kOhm Max. modulation frequency 0.001 kHz 250 kHz Modulation delay ON/OFF 3000/3000 μs 0.5/0.2 μs Rise / Fall time 200000/200000 μs 0.8/0.4 μs	Laser safety class	3В	
Working distance 2000 mm Line length 1400 mm Line width 1.23 mm Depth of focus 3000 mm Edge intensity 80 % Diameter laser module 25/28 mm Module length 86.8 mm Installation length 2116.8 mm Cable length 1.5 m Connector type Lumberg SV70 IEC 61076-2-106 Supply voltage 5 ± 0.2 V Max. current consumption 0.25 A Working temperature 0 - 40 °C Modulation inputs Analog TTL Input resistance 9 kOhm 9 kOhm Max. modulation frequency 0.001 kHz 250 kHz Modulation delay ON/OFF 3000/3000 μs 0.5/0.2 μs Rise / Fall time 200000/200000 μs 0.8/0.4 μs	Fan angle α	40 deg	
Line length 1400 mm Line width 1.23 mm Depth of focus 3000 mm Edge intensity 80 % Diameter laser module 25/28 mm Module length 86.8 mm Installation length 2116.8 mm Cable length 1.5 m Connector type Lumberg SV70 IEC 61076-2-106 Supply voltage 5 ± 0.2 V Max. current consumption 0.25 A Working temperature 0 - 40 °C Modulation inputs Analog TTL Input resistance 9 kOhm 9 kOhm Max. modulation frequency 0.001 kHz 250 kHz Modulation delay ON/OFF 3000/3000 μs 0.5/0.2 μs Rise / Fall time 200000/200000 μs 0.8/0.4 μs	Focussing range	1340-inf mm	
Line width 1.23 mm Depth of focus 3000 mm Edge intensity 80 % Diameter laser module 25/28 mm Module length 86.8 mm Installation length 2116.8 mm Cable length 1.5 m Connector type Lumberg SV70 IEC 61076-2-106 Supply voltage 5 ± 0.2 V Max. current consumption 0.25 A Working temperature 0 - 40 °C Modulation inputs Analog TTL Input resistance 9 kOhm 9 kOhm Max. modulation frequency 0.001 kHz 250 kHz Modulation delay ON/OFF 3000/3000 μs 0.5/0.2 μs Rise / Fall time 200000/200000 μs 0.8/0.4 μs	Working distance	2000 mm	
Depth of focus 3000 mm Edge intensity 80 % Diameter laser module 25/28 mm Module length 86.8 mm Installation length 2116.8 mm Cable length 1.5 m Connector type Lumberg SV70 IEC 61076-2-106 Supply voltage 5 ± 0.2 V Max. current consumption 0.25 A Working temperature 0 - 40 °C Modulation inputs Analog TTL Input resistance 9 kOhm 9 kOhm Max. modulation frequency 0.001 kHz 250 kHz Modulation delay ON/OFF 3000/3000 μs 0.5/0.2 μs Rise / Fall time 200000/200000 μs 0.8/0.4 μs	Line length	1400 mm	
Edge intensity 80 % Diameter laser module 25/28 mm Module length 86.8 mm Installation length 2116.8 mm Cable length 1.5 m Connector type Lumberg SV70 IEC 61076-2-106 Supply voltage 5 ± 0.2 V Max. current consumption 0.25 A Working temperature 0 - 40 °C Modulation inputs Analog TTL Input resistance 9 kOhm 9 kOhm Max. modulation frequency 0.001 kHz 250 kHz Modulation delay ON/OFF 3000/3000 μs 0.5/0.2 μs Rise / Fall time 200000/200000 μs 0.8/0.4 μs	Line width	1.23 mm	
Diameter laser module 25/28 mm Module length 86.8 mm Installation length 2116.8 mm Cable length 1.5 m Connector type Lumberg SV70 IEC 61076-2-106 Supply voltage 5 ± 0.2 V Max. current consumption 0.25 A Working temperature 0 - 40 °C Modulation inputs Analog TTL Input resistance 9 kOhm 9 kOhm Max. modulation frequency 0.001 kHz 250 kHz Modulation delay ON/OFF 3000/3000 μs 0.5/0.2 μs Rise / Fall time 200000/200000 μs 0.8/0.4 μs	Depth of focus	3000 mm	
Module length86.8 mmInstallation length2116.8 mmCable length1.5 mConnector typeLumberg SV70 IEC 61076-2-106Supply voltage $5 \pm 0.2 \text{V}$ Max. current consumption0.25 AWorking temperature $0 - 40 ^{\circ}\text{C}$ Modulation inputsAnalogTTLInput resistance9 kOhm9 kOhmMax. modulation frequency 0.001kHz 250 kHzModulation delay ON/OFF $3000/3000 \mu \text{s}$ $0.5/0.2 \mu \text{s}$ Rise / Fall time $200000/2000000 \mu \text{s}$ $0.8/0.4 \mu \text{s}$	Edge intensity	80 %	
Installation length 2116.8 mm Cable length 1.5 m Connector type Lumberg SV70 IEC 61076-2-106 Supply voltage 5 ± 0.2 V Max. current consumption 0.25 A Working temperature 0 - 40 °C Modulation inputs Analog TTL Input resistance 9 kOhm 9 kOhm Max. modulation frequency 0.001 kHz 250 kHz Modulation delay ON/OFF 3000/3000 μs 0.5/0.2 μs Rise / Fall time 200000/200000 μs 0.8/0.4 μs	Diameter laser module	25/28 mm	
Cable length1.5 mConnector typeLumberg SV70 IEC 61076-2-106Supply voltage5 ± 0.2 VMax. current consumption0.25 AWorking temperature0 - 40 °CModulation inputsAnalogTTLInput resistance9 kOhm9 kOhmMax. modulation frequency0.001 kHz250 kHzModulation delay ON/OFF3000/3000 μs0.5/0.2 μsRise / Fall time200000/200000 μs0.8/0.4 μs	Module length	86.8 mm	
Connector type Lumberg SV70 IEC 61076-2-106 Supply voltage 5 ± 0.2 V Max. current consumption 0.25 A Working temperature 0 - 40 °C Modulation inputs Analog TTL Input resistance 9 kOhm 9 kOhm Max. modulation frequency 0.001 kHz 250 kHz Modulation delay ON/OFF 3000/3000 μs 0.5/0.2 μs Rise / Fall time 2000000/2000000 μs 0.8/0.4 μs	Installation length	2116.8 mm	
Supply voltage 5 ± 0.2 V Max. current consumption 0.25 A Working temperature 0 - 40 °C Modulation inputs Analog TTL Input resistance 9 kOhm 9 kOhm Max. modulation frequency 0.001 kHz 250 kHz Modulation delay ON/OFF 3000/3000 μs 0.5/0.2 μs Rise / Fall time 200000/200000 μs 0.8/0.4 μs	Cable length	1.5 m	
Max. current consumption0.25 AWorking temperature0 - 40 °CModulation inputsAnalogTTLInput resistance9 kOhm9 kOhmMax. modulation frequency0.001 kHz250 kHzModulation delay ON/OFF3000/3000 μs0.5/0.2 μsRise / Fall time200000/200000 μs0.8/0.4 μs	Connector type	Lumberg SV70 IEC 61076-2-106	
Working temperature0 - 40 °CModulation inputsAnalogTTLInput resistance9 kOhm9 kOhmMax. modulation frequency0.001 kHz250 kHzModulation delay ON/OFF3000/3000 μs0.5/0.2 μsRise / Fall time200000/200000 μs0.8/0.4 μs	Supply voltage	5 ± 0.2 V	
Modulation inputsAnalogTTLInput resistance9 kOhm9 kOhmMax. modulation frequency0.001 kHz250 kHzModulation delay ON/OFF3000/3000 μs0.5/0.2 μsRise / Fall time200000/200000 μs0.8/0.4 μs	Max. current consumption	0.25 A	
Input resistance 9 kOhm 9 kOhm Max. modulation frequency 0.001 kHz 250 kHz Modulation delay ON/OFF 3000/3000 μs 0.5/0.2 μs Rise / Fall time 200000/200000 μs 0.8/0.4 μs	Working temperature	0 - 40 °C	
Max. modulation frequency 0.001 kHz 250 kHz Modulation delay ON/OFF 3000/3000 μs 0.5/0.2 μs Rise / Fall time 200000/200000 μs 0.8/0.4 μs	Modulation inputs	Analog	TTL
Modulation delay ON/OFF 3000/3000 μs 0.5/0.2 μs Rise / Fall time 200000/200000 μs 0.8/0.4 μs	Input resistance	9 kOhm	9 kOhm
Rise / Fall time 200000/200000 μs 0.8/0.4 μs	Max. modulation frequency	0.001 kHz	250 kHz
	Modulation delay ON/OFF	3000/3000 μs	0.5/0.2 μs
Interface RS232	Rise / Fall time	200000/200000 μs	0.8/0.4 μs
	Interface	RS232	



DOWNLOADS



ACCESSORIES

50HD-15 Hex key WS 1.5

9D-12 Screwdriver WS 1.2

13MK-25-36-10-F Mounting Console with flat base plate

13MK-25-36-10-M Mounting Console with base plate with dovetail

profile

PS051007E Power Supply 5 V for laser modules with RS232

interface

RELATED PRODUCTS

LASER MODULES SERIES 13LR Micro Line Generator, fan angle

Uniform intensity distribution

LASER MODULES SERIES 13LNM Micro Line Generator, small fan angle

Uniform intensity distribution

Extended depth of focus

LASER MODULES SERIES 5LMM+25CM Compact Micro Line, small fan angle

Gaussian intensity distribution

Extended depth of focus

LASER MODULES SERIES 5LPM+25CM Compact Macro Line, large fan angle

Gaussian intensity distribution

Extended depth of focus

LASER MODULES SERIES 5LMM Macro Line, small fan angle

Gaussian intensity distribution

Extended depth of focus

LASER MODULES SERIES 5LPM Macro Line, large fan angle

Gaussian intensity distribution

Extended depth of focus



This is a printout of the page https://sukhamburg.com/products/details/13LRM40-S000-1_5_55CM-635-7-H10-T12-CS-7 from 4/25/2024

CONTACT

For more information please contact: Schäfter + Kirchhoff GmbH Kieler Str. 212 22525 Hamburg Germany

Tel: +49 40 85 39 97-0 Fax: +49 40 85 39 97-79

info@sukhamburg.de www.sukhamburg.com

LEGAL NOTICE

Copyright 2020 Schäfter+Kirchhoff GmbH. All rights reserved.

Text, image, graphic, sound, video and animation files and their arrangement on Schäfter+Kirchhoff GmbH webpages are protected by copyright and other protective laws. The content may not be copied for commercial use or reproduced, modified or used on other websites. [more]