

13LRM25-S500-1.5+55CM-635-7-H10-T12-C-6

Laser Macro Line Generator with a fan angle



FEATURES

Laser line with a fan angle, approx. uniform intensity distributionand extended depth of focus.

Line length: 217 mm
Line width: 308 μm
Wavelength: 635 nm
Working distance: 485 mm
Depth of focus: 314 mm

Macro Line Generator for extended depth of focus



DESCRIPTION

The laser diode beam source type 13LRM25-S500-1.5+55CM-635-7-H10-T12-C-6 has a fan angle of 25° with a constant line width and approx. uniform intensity distribution along the laser line as well an extended depth of focus.

The fine-structure is a <u>chain of equidistant dots</u> with a spacing of approx. 1/2 the line width. The line width is constant along the laser line. Across the laser line the intensity distribution is approx. Gaussian.

The laser has integrated electronics $\underline{type\ C}$ for control of the laser output power. The output power can be controlled using the $\underline{modulation\ input\ ports\ (TTL\ and\ analog)}$ or manually using the potentiometer.

The working distance can be adjusted by adjusting the focus setting. Please note that beam parameters like line length and line width increase proportionally to the working distance.



A fine-adjustment of the distance between laser and target is recommended for fine-focusing.

TECHNICAL DATA

13LRM25-S500-1.5+55CM-635-7-H10-T12-C-6

Max. modulation frequency100 kHz100 kHzModulation delay ON/OFF1/0.5 μs2/1 μs	Series 13LRM			
Line type Laser Macro Line Wavelength 635 +10/-10 nm Laser output power 7 mW Laser safety class 3B Fan angle α 25 deg Focussing range 355-780 mm Working distance 485 mm Line length 217 mm Line width 0.308 mm Depth of focus 314 mm Edge intensity 80 % Diameter laser module 25/28 mm Module length 86.8 mm Installation length 601.8 mm Cable length 1.5 m Connector type Lumberg SV50 IEC 61076-2-106 Supply voltage 5 ± 0.2 V Max. current consumption 0.25 A Working temperature 0 - 40 °C Modulation inputs Analog TTL Input resistance 22 kOhm 22 kOhm Max. modulation frequency 100 kHz 100 kHz Modulation delay ON/OFF 1/0.5 μs 2/1 μs	Order Code	13LRM25-S500-1.5+55CM-635-7-H10-T12-C-6		
Wavelength 635 +10/-10 nm Laser output power 7 mW Laser safety class 3B Fan angle α 25 deg Focussing range 355-780 mm Working distance 485 mm Line length 217 mm Line width 0.308 mm Depth of focus 314 mm Edge intensity 80 % Diameter laser module 25/28 mm Module length 86.8 mm Installation length 601.8 mm Cable length 1.5 m Connector type Lumberg SV50 IEC 61076-2-106 Supply voltage 5 ± 0.2 V Max. current consumption 0.25 A Working temperature 0 - 40 °C Modulation inputs Analog TTL Input resistance 22 kOhm 22 kOhm Max. modulation frequency 100 kHz 100 kHz Modulation delay ON/OFF 1/0.5 μs 2/1 μs	Line profile	Constant Intensity Distribution		
Laser output power 7 mW Laser safety class 38 Fan angle α 25 deg Focussing range 355-780 mm Working distance 485 mm Line length 217 mm Line width 0.308 mm Depth of focus 314 mm Edge intensity 80 % Diameter laser module 25/28 mm Module length 86.8 mm Installation length 601.8 mm Cable length 1.5 m Connector type Lumberg SV50 IEC 61076-2-106 Supply voltage 5 ± 0.2 V Max. current consumption 0.25 A Working temperature 0 - 40 °C Modulation inputs Analog TTL Input resistance 22 kOhm 22 kOhm Max. modulation frequency 100 kHz 100 kHz Modulation delay ON/OFF 1/0.5 μs 2/1 μs	Line type	Laser Macro Line		
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Depth of focus314 mmEdge intensity80 %Diameter laser module25/28 mmModule length86.8 mmInstallation length601.8 mmCable length1.5 mConnector typeLumberg SV50 IEC 61076-2-106Supply voltage5 ± 0.2 VMax. current consumption0.25 AWorking temperature0 - 40 °CModulation inputsAnalogTTLInput resistance22 kOhm22 kOhmMax. modulation frequency100 kHz100 kHzModulation delay ON/OFF1/0.5 μs2/1 μs	Line length	217 mm		
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Diameter laser module25/28 mmModule length86.8 mmInstallation length601.8 mmCable length1.5 mConnector typeLumberg SV50 IEC 61076-2-106Supply voltage5 ± 0.2 VMax. current consumption0.25 AWorking temperature0 - 40 °CModulation inputsAnalogTTLInput resistance22 kOhm22 kOhmMax. modulation frequency100 kHz100 kHzModulation delay ON/OFF1/0.5 μs2/1 μs	Depth of focus	314 mm		
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Installation length601.8 mmCable length1.5 mConnector typeLumberg SV50 IEC 61076-2-106Supply voltage5 ± 0.2 VMax. current consumption0.25 AWorking temperature0 - 40 °CModulation inputsAnalogTTLInput resistance22 kOhm22 kOhmMax. modulation frequency100 kHz100 kHzModulation delay ON/OFF1/0.5 μs2/1 μs	Diameter laser module	25/28 mm		
Cable length $1.5 \mathrm{m}$ Connector typeLumberg SV50 IEC 61076-2-106Supply voltage $5 \pm 0.2 \mathrm{V}$ Max. current consumption $0.25 \mathrm{A}$ Working temperature $0 - 40 ^{\circ}\mathrm{C}$ Modulation inputsAnalogTTLInput resistance $22 \mathrm{kOhm}$ $22 \mathrm{kOhm}$ Max. modulation frequency $100 \mathrm{kHz}$ $100 \mathrm{kHz}$ Modulation delay ON/OFF $1/0.5 \mu \mathrm{s}$ $2/1 \mu \mathrm{s}$	Module length	86.8 mm		
Connector typeLumberg SV50 IEC 61076-2-106Supply voltage $5 \pm 0.2 \text{V}$ Max. current consumption 0.25A Working temperature $0 - 40 ^{\circ}\text{C}$ Modulation inputsAnalogTTLInput resistance 22kOhm 22kOhm Max. modulation frequency 100kHz 100kHz Modulation delay ON/OFF $1/0.5 \mu \text{s}$ $2/1 \mu \text{s}$	Installation length	601.8 mm		
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	Cable length	1.5 m		
Max. current consumption0.25 AWorking temperature0 - 40 °CModulation inputsAnalogTTLInput resistance22 kOhm22 kOhmMax. modulation frequency100 kHz100 kHzModulation delay ON/OFF1/0.5 μs2/1 μs	Connector type	Lumberg SV50 IEC 61076-2-106		
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Modulation inputsAnalogTTLInput resistance22 kOhm22 kOhmMax. modulation frequency100 kHz100 kHzModulation delay ON/OFF1/0.5 μs2/1 μs	Max. current consumption	0.25 A		
Input resistance22 kOhm22 kOhmMax. modulation frequency100 kHz100 kHzModulation delay ON/OFF1/0.5 μs2/1 μs	Working temperature		0 - 40 °C	
Max. modulation frequency100 kHz100 kHzModulation delay ON/OFF1/0.5 μs2/1 μs	Modulation inputs	Analog	TTL	
Modulation delay ON/OFF 1/0.5 μs 2/1 μs	Input resistance	22 kOhm	22 kOhm	
	Max. modulation frequency	100 kHz	100 kHz	
Rise / Fall time $3/2 \mu s$ $3/2 \mu s$	Modulation delay ON/OFF	1/0.5 μs	2/1 μs	
	Rise / Fall time	3/2 μs	3/2 µs	



DOWNLOADS



ACCESSORIES

50HD-15 Hex key WS 1.5

9D-12 Screwdriver WS 1.2

13MK-25-36-10-F Mounting Console with flat base plate

13MK-25-36-10-M Mounting Console with base plate with dovetail

profile

PS051003E Power Supply 5 V

RELATED PRODUCTS

LASER MODULES SERIES 13LR

- Micro Line Generator, fan angle
- Uniform intensity distribution

LASER MODULES SERIES 13LNM

- Micro Line Generator, small fan angle
- Uniform intensity distributionExtended depth of focus

LASER MODULES
SERIES 5LMM+25CM

- Compact Micro Line, small fan angle
- Gaussian intensity distribution
- Extended depth of focus

LASER MODULES
SERIES 5LPM+25CM

- Compact Macro Line, large fan angle
- Gaussian intensity distribution
- Extended depth of focus

LASER MODULES SERIES 5LMM

- Macro Line, small fan angle
- Gaussian intensity distribution
- Extended depth of focus

LASER MODULES SERIES 5LPM

- Macro Line, large fan angle
- Gaussian intensity distribution
- Extended depth of focus



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