

# 13LRM12-S1000-1.5+55CM-520-40-O11-T15-PS-7

Laser Macro Line Generator with a fan angle



#### **FEATURES**

Laser line with a fan angle, approx. uniform intensity distributionand extended depth of focus.

Line length: 201 mm
Line width: 506 μm
Wavelength: 520 nm
Working distance: 965 mm
Depth of focus: 1030 mm

- Macro Line Generator for extended depth of focus
- With RS232 interface





# **DESCRIPTION**

The laser diode beam source type 13LRM12-S1000-1.5+55CM-520-40-O11-T15-PS-7 has a fan angle of  $12^\circ$  with a constant line width and approx. uniform intensity distribution along the laser line as well an extended depth of focus.

The fine-structure is a <u>chain of equidistant dots</u> with a spacing of approx. 1/2 the line width. The line width is constant along the laser line. Across the laser line the intensity distribution is approx. Gaussian.

The laser has integrated electronics <u>type PS</u> with micro-controller for control of the laser output power and serial interface (RS232). The output power can be controlled using the <u>modulation input ports (TTL and analog)</u> or manually using the potentiometer.

The working distance can be adjusted by adjusting the focus setting. Please note that beam parameters like line length and line width increase proportionally to the working distance.



A fine-adjustment of the distance between laser and target is recommended for fine-focusing.

# **TECHNICAL DATA**

13LRM12-S1000-1.5+55CM-520-40-O11-T15-PS-7

Laser safety class         3B           Fan angle α         12 deg           Focussing range         780-1330 mm           Working distance         965 mm           Line length         201 mm           Line width         0.506 mm           Depth of focus         1030 mm           Edge intensity         80 %           Diameter laser module         25/28 mm           Module length         86.8 mm           Installation length         1.5 m           Cable length         1.5 m           Connector type         Lumberg SV70 IEC 61076-2-106           Supply voltage         5 ± 0.2 V           Max. current consumption         0.5A           Working temperature         15 - 40 °C           Modulation inputs         Analog         TTL           Input resistance         9 kOhm         9 kOhm           Max. modulation frequency         0.001 kHz         250 kHz           Modulation delay ON/OFF         3000/3000 μs         0.6/0.2 μs           Rise / Fall time         200000/200000 μs         0.2/0.2 μs	Series 13LRM		
Line type         Laser Macro Line           Wavelength         520 + 10/-5 nm           Laser output power         40 mW           Laser safety class         3B           Fan angle α         12 deg           Focussing range         780-1330 mm           Working distance         965 mm           Line length         201 mm           Line width         0.506 mm           Depth of focus         1030 mm           Edge intensity         80 %           Diameter laser module         25/28 mm           Module length         86.8 mm           Installation length         1081.8 mm           Cable length         1.5 m           Connector type         Lumberg SV70 IEC 61076-2-106           Supply voltage         5 ± 0.2 V           Max. current consumption         0.5A           Working temperature         15 - 40 °C           Modulation inputs         Analog         TTL           Input resistance         9 kOhm         9 kOhm           Max. modulation frequency         0.001 kHz         250 kHz           Modulation delay ON/OFF         3000/3000 μs         0.6/0.2 μs           Rise / Fall time         2000000/200000 μs         0.2/0.2 μs <th>Order Code</th> <th colspan="2">13LRM12-S1000-1.5+55CM-520-40-O11-T15-PS-7</th>	Order Code	13LRM12-S1000-1.5+55CM-520-40-O11-T15-PS-7	
Wavelength         520 +10/-5 nm           Laser output power         40 mW           Laser safety class         3B           Fan angle α         12 deg           Focussing range         780-1330 mm           Working distance         965 mm           Line length         201 mm           Line width         0.506 mm           Depth of focus         1030 mm           Edge intensity         80 %           Diameter laser module         25/28 mm           Module length         86.8 mm           Installation length         1081.8 mm           Cable length         1.5 m           Connector type         Lumberg SV70 IEC 61076-2-106           Supply voltage         5 ± 0.2 V           Max. current consumption         0.5A           Working temperature         15 - 40 °C           Modulation inputs         Analog         TTL           Input resistance         9 kOhm         9 kOhm           Max. modulation frequency         0.001 kHz         250 kHz           Modulation delay ON/OFF         3000/3000 μs         0.6/0.2 μs           Rise / Fall time         200000/200000 μs         0.2/0.2 μs	Line profile	Constant Intensity Distribution	
Laser output power $40  \text{mW}$ Laser safety class $3B$ Fan angle α $12  \text{deg}$ Focussing range $780\text{-}1330  \text{mm}$ Working distance $965  \text{mm}$ Line length $201  \text{mm}$ Line width $0.506  \text{mm}$ Depth of focus $1030  \text{mm}$ Edge intensity $80  \%$ Diameter laser module $25/28  \text{mm}$ Module length $86.8  \text{mm}$ Installation length $1.5  \text{m}$ Cable length $1.5  \text{m}$ Connector typeLumberg SV70 IEC 61076-2-106Supply voltage $5 \pm 0.2  \text{V}$ Max. current consumption $0.5  \text{A}$ Working temperature $15 - 40  ^{\circ}\text{C}$ Modulation inputsAnalogTTLInput resistance $9  \text{kOhm}$ $9  \text{kOhm}$ Max. modulation frequency $0.001  \text{kHz}$ $250  \text{kHz}$ Modulation delay ON/OFF $3000/3000  \mu\text{s}$ $0.6/0.2  \mu\text{s}$ Rise / Fall time $200000/200000  \mu\text{s}$ $0.2/0.2  \mu\text{s}$	Line type	Laser Macro Line	
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Rise / Fall time 200000/200000 μs 0.2/0.2 μs	Max. modulation frequency	0.001 kHz	250 kHz
	Modulation delay ON/OFF	3000/3000 μs	0.6/0.2 μs
Interface RS232	Rise / Fall time	200000/200000 μs	0.2/0.2 μs
	RS232		



#### **DOWNLOADS**



# **ACCESSORIES**

**50HD-15** Hex key WS 1.5

**9D-12** Screwdriver WS 1.2

**13MK-25-36-10-F** Mounting Console with flat base plate

**13MK-25-36-10-M** Mounting Console with base plate with dovetail

profile

**PS051007E** Power Supply 5 V for laser modules with RS232

interface

#### RELATED PRODUCTS

LASER MODULES SERIES 13LR Micro Line Generator, fan angle

Uniform intensity distribution

LASER MODULES SERIES 13LNM Micro Line Generator, small fan angle

Uniform intensity distribution

Extended depth of focus

LASER MODULES SERIES 5LMM+25CM Compact Micro Line, small fan angle

Gaussian intensity distribution

Extended depth of focus

LASER MODULES SERIES 5LPM+25CM Compact Macro Line, large fan angle

Gaussian intensity distribution

Extended depth of focus

LASER MODULES SERIES 5LMM Macro Line, small fan angle

Gaussian intensity distribution

Extended depth of focus

LASER MODULES SERIES 5LPM Macro Line, large fan angle

Gaussian intensity distribution

Extended depth of focus



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