

## 13LR40-S000+55CM-639-18-H18-T15-CS-7

Laser Micro Line Generator with a fan angle

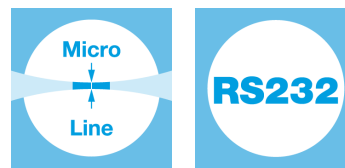


### FEATURES

Laser line with a fan angle and approx. uniform intensity distribution.

- Line length: 1400 mm
- Line width: 458  $\mu\text{m}$
- Wavelength: 639 nm
- Working distance: 2000 mm

- Micro Line Generator for small laser line widths and high power density in the focal plane
- With RS232 interface



## DESCRIPTION

The laser diode beam source type 13LR40-S000+55CM-639-18-H18-T15-CS-7 has a fan angle of 40° with a constant line width and approx. uniform intensity distribution along the laser line.

The fine-structure is a [chain of equidistant dots](#) with a spacing of approx. the line width. The line width is constant along the laser line. Across the laser line the intensity distribution is Gaussian.

The laser has integrated electronics [type CS](#) for control of the laser output power and serial interface (RS232). The output power can be controlled using the [modulation input ports \(TTL and analog\)](#) or manually using the potentiometer.

The working distance can be adjusted by adjusting the focus setting. Please note that beam parameters like line length and line width increase proportionally to the working distance.

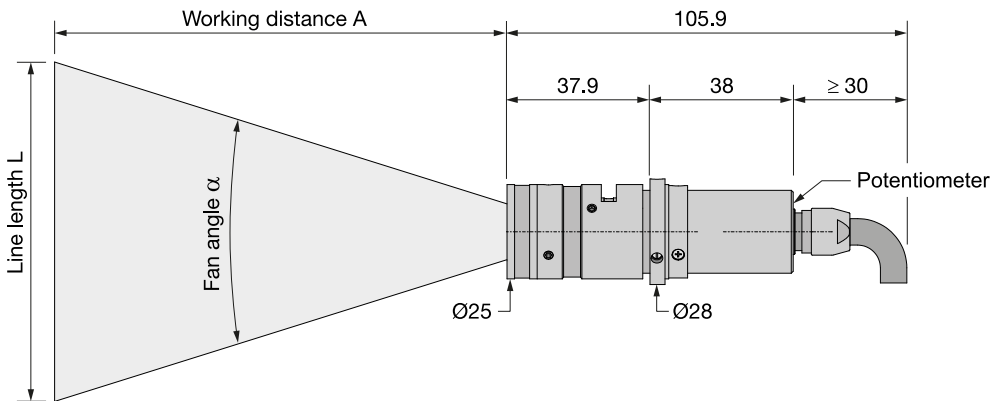
A fine-adjustment of the distance between laser and target is recommended for fine-focusing.

## TECHNICAL DATA

13LR40-S000+55CM-639-18-H18-T15-CS-7

<b>Series</b>	13LR	
<b>Order Code</b>	13LR40-S000+55CM-639-18-H18-T15-CS-7	
<b>Line profile</b>	Constant Intensity Distribution	
<b>Line type</b>	Laser Micro Line	
<b>Wavelength</b>	639 +10/-10 nm	
<b>Laser output power</b>	18 mW	
<b>Laser safety class</b>	3B	
<b>Fan angle <math>\alpha</math></b>	40 deg	
<b>Focussing range</b>	1300-inf mm	
<b>Working distance</b>	2000 mm	
<b>Line length</b>	1400 mm	
<b>Line width</b>	0.458 mm	
<b>Rayleigh range</b>	517 mm	
<b>Edge intensity</b>	80 %	
<b>Diameter laser module</b>	25/28 mm	
<b>Module length</b>	75.9 mm	
<b>Installation length</b>	2105.9 mm	
<b>Cable length</b>	1.5 m	
<b>Connector type</b>	Lumberg SV70 IEC 61076-2-106	
<b>Supply voltage</b>	5 ± 0.2 V	
<b>Max. current consumption</b>	0.25 A	
<b>Working temperature</b>	0 - 40 °C	
<b>Modulation inputs</b>	Analog	TTL
<b>Input resistance</b>	9 kOhm	9 kOhm
<b>Max. modulation frequency</b>	0.001 kHz	250 kHz
<b>Modulation delay ON/OFF</b>	3000/3000 µs	0.5/0.2 µs
<b>Rise / Fall time</b>	200000/200000 µs	0.8/0.4 µs
<b>Interface</b>	RS232	

Dimensions (for a complete dimensional drawing please refer to the downloads section)



## DOWNLOADS



[930412000125.pdf](#)

## ACCESSORIES

<b>50HD-15</b>	Hex key WS 1.5
<b>9D-12</b>	Screwdriver WS 1.2
<b>13MK-25-36-10-F</b>	Mounting Console with flat base plate
<b>13MK-25-36-10-M</b>	Mounting Console with base plate with dovetail profile
<b>PS051007E</b>	Power Supply 5 V for laser modules with RS232 interface

## RELATED PRODUCTS

- LASER MODULES  
SERIES 13LRM**
- Macro Line Generator, fan angle
  - Uniform intensity distribution
  - Extended depth of focus

- LASER MODULES  
SERIES 13LN**
- Micro Line, **small** fan angle
  - Uniform intensity distribution
  - Thin lines

**LASER MODULES  
SERIES 5LM+25CM**

- **Compact** Micro Line, **small** fan angle
- Gaussian intensity distribution

**LASER MODULES  
SERIES 5LP+25CM**

- **Compact** Micro Line, **large** fan angle
- Gaussian intensity distribution

**LASER MODULES  
SERIES 5LM**

- Micro Line, **small** fan angle
- Gaussian intensity distribution

**LASER MODULES  
SERIES 5LP**

- Micro Line, **large** fan angle
- Gaussian intensity distribution

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