

13LNM250-S250-7+90CM-635-3-H10-M60-C-6

Macro Line Generator with a fan angle



FEATURES

Laser line with a fan angle, approx. uniform intensity distribution and extended depth of focus.

Line length: 14 mm
Line width: 33 μm
Wavelength: 635 nm
Working distance: 236.5 mm
Depth of focus: 3.61 mm

Macro Line Generator for extended depth of focus



DESCRIPTION

The laser diode beam source type 13LNM250-S250-7+90CM-635-3-H10-M60-C-6 has a fan angle of 0° , approx. uniform intensity distribution along the laser line and extended depth of focus.

More precisely, it is Gaussian clipped by an aperture with an edge intensity of 84 %. Across the laser line the intensity distribution is Gaussian.

The laser has integrated electronics <u>type C</u> for control of the laser output power. The output power can be controlled using the <u>modulation input ports (TTL and analog)</u> or manually using the potentiometer.

For this laser type the working distance is fixed. A fine-adjustment of the distance between laser and target is recommended for fine-focusing in order to achieve minimal line width.



TECHNICAL DATA

13LNM250-S250-7+90CM-635-3-H10-M60-C-6

Order Code 13LNN Line profile Line type Wavelength Laser output power Laser safety class Focussing range Working distance Line length		nsity Distribution aser Macro Line 635 +10/-10 nm 3 mW 3R 236.5-236.5 mm	
Line type Wavelength Laser output power Laser safety class Focussing range Working distance		236.5-236.5 mm	
Wavelength Laser output power Laser safety class Focussing range Working distance		635 +10/-10 nm 3 mW 3R 236.5-236.5 mm	
Laser output power Laser safety class Focussing range Working distance		3 mW 3R 236.5-236.5 mm	
Laser safety class Focussing range Working distance		3R 236.5-236.5 mm	
Focussing range Working distance		236.5-236.5 mm	
Working distance			
		222 5	
Line length		236.5 mm	
	14 mm		
Line width	0.033 mm		
Depth of focus	3.61 mm		
Edge intensity	84 %		
Diameter laser module	25/28 mm		
Module length	134.4 mm		
Installation length	400.9 mm		
Cable length	1.5 m		
Connector type	Lumberg SV50 IEC 61076-2-106		
Supply voltage		5 ± 0.2 V	
Max. current consumption	0.25 A		
Working temperature		0 - 40 °C	
Modulation inputs	Analog	TTL	
Input resistance	22 kOhm	22 kOhm	
Max. modulation frequency	100 kHz	100 kHz	
Modulation delay ON/OFF	1/0.5 µs	2/1 μs	
Rise / Fall time	3/2 μs	3/2 μs	

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ACCESSORIES

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Gaussian intensity distribution

Extended depth of focus

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Gaussian intensity distribution

Extended depth of focus

LASER MODULES SERIES 5LMM ■ Macro Line, small fan angle

Gaussian intensity distribution

Extended depth of focus

LASER MODULES SERIES 5LPM Macro Line, large fan angle

Gaussian intensity distribution

Extended depth of focus



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CONTACT

For more information please contact: Schäfter + Kirchhoff GmbH Kieler Str. 212 22525 Hamburg Germany

Tel: +49 40 85 39 97-0 Fax: +49 40 85 39 97-79

info@sukhamburg.de www.sukhamburg.com

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